



PRODUCT SAFETY INFORMATION SHEET

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

TRADE NAME: ML Series™ Laminates

CHEMICAL FAMILY: Thermoset Composite

HMIS RATING: H 1 F 1 R 0

USE OF ARTICLE: Printed Circuit Boards

DATE ISSUED: 10/19/2015

COMPANY/UNDERTAKING IDENTIFICATION: Rogers Corporation
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2. HAZARDS IDENTIFICATION

CLASSIFICATION OF THE MATERIAL: NE

LABELING REQUIREMENTS: NE

EFFECTS OF OVEREXPOSURE: None are expected with normal handling. Cutting and other finishing operations may create dust. Ventilation and personnel protection should be similar to all operations generating nuisance dust. Processing material at temperatures exceeding decomposition temperature may release toxic fumes. Dust may cause respiratory irritation. Remove to fresh air and seek medical attention if necessary. Exposure to copper fume may cause symptoms of metal of Polymer Fume Fever. This is characterized by flu like symptoms (fever, chills, muscle aches) that last 24 hours.

INHALATION: Dust may cause irritation. Flush eyes with water and seek medical attention if necessary.

EYE CONTACT: Dust may cause irritation. Wash thoroughly with soap and water.

SKIN CONTACT: None known.

INGESTION: NE

CHRONIC: NE

3. COMPOSITION/INFORMATION ON INGREDIENTS

This material is produced as an "article" as defined in 20 CFR 1910.1200 and REGULATION (EC) N° 1907/2006 is therefore exempt from the Hazard Communication Standard and REACH. Since this material does not release and will not result in exposure to a hazardous chemical under normal conditions of use, no Safety Data Sheet is required.

<u>Chemical Name</u>	<u>CAS No.</u>	<u>EINECS /ELINCS</u>	<u>%</u>	<u>OSHA PEL</u>	<u>ACGIH TLV</u>
Ceramic Filler (Nuisance Dust)	NA	NA	Varies	NA	NA
Fiberglass	65997-17-3	266-046-0	Varies	5 mg/m ³ (Resp. Dust)	1 fiber/cc (Resp. Fibers)
Copper Foil (Dust)	7440-50-8	231-159-6	Varies	1 mg/m ³	1 mg/m ³
Proprietary Epoxy Resin	Trade Secret	Trade Secret	Varies	NE	NE

4. FIRST-AID MEASURES

INHALATION:	Remove to fresh air. Obtain medical attention if symptoms persist.
EYE CONTACT:	Flush eyes with large amounts of water for 15 to 20 minutes. Obtain medical attention if symptoms persist.
SKIN CONTACT:	Immediately take off all contaminated clothing and flush area with water for 15 to 20 minutes. Obtain medical attention if symptoms persist.
INGESTION:	NA

5. FIRE-FIGHTING MEASURES

FLASH POINT:	NE	Flammable Limits:	LEL	NA	UEL	NA
AUTOIGNITION TEMPERATURE:	NE					
EXTINGUISHING MEDIA:	X X	Water Spray Dry Chemical	X X	Foam Other –	X	CO ₂
SPECIAL FIRE FIGHTING PROCEDURES:	Decomposition in a fire may produce toxic fumes. Firefighters should be equipped with self-contained breathing apparatus and turnout gear.					
UNUSUAL FIRE AND EXPLOSION HAZARDS:	None known.					

6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS:	In case of fire, toxic fumes are emitted. Wear suitable protective equipment. Do not breathe dust. Eliminate sources of ignition. Avoid contact with skin and eyes.
ENVIRONMENTAL PRECAUTIONS:	Prevent from entering sewer system, surface water, or soil.
CLEANING METHODS:	Sweep or shovel into appropriate container for disposal. Avoid creation of nuisance dust.

7. HANDLING AND STORAGE

HANDLING: Wear suitable protective equipment, refer to Section 8.

STORAGE: Keep in a cool, well-ventilated area.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

RESPIRATORY PROTECTION: None needed under normal conditions. If material is heated and odors are noticeable and/or irritating a respirator meeting NIOSH requirements should be used. A qualified individual should evaluate each situation.

VENTILATION

LOCAL:

GENERAL:

PERSONAL PROTECTION

HAND:

EYE:

SKIN:

OTHER:

Recommended for all industrial operations.

Recommended for all industrial operations.

Gloves to avoid skin contact if desired.

Safety glasses with side-shields are recommended in all industrial operations

None Required

Safety shower/eyewash in the area.

9. PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE: Board (various colors) clad with copper
ODOR: None
PHYSICAL STATE: Solid
BOILING POINT: NA
MELTING POINT: NA
FREEZING POINT: NA
FLASH POINT: NE
WATER SOLUBILITY: Insoluble
VAPOR DENSITY: NA
VAPOR PRESSURE: NA
SPECIFIC GRAVITY: 2.3 (Water = 1)
PARTITION COEFFICIENT: NA
EVAPORATION RATE: NA
RELATIVE DENSITY: NA
VISCOSITY: NA
AUTO-IGNITION TEMPERATURE: NA
DECOMPOSITION TEMPERATURE: 350 °C
PH: NA
FLAMMABILITY: NA

10. STABILITY AND REACTIVITY

STABLE UNSTABLE

CONDITIONS TO AVOID: NE

MATERIALS TO AVOID: NE

HAZARDOUS POLYMERIZATION: May Occur Does Not Occur
HAZARDOUS DECOMPOSITION PRODUCTS: Combustion products may include carbon dioxide, carbon monoxide, and other organic compounds.

11. TOXICOLOGICAL INFORMATION

CARCINOGENIC STATUS:	Fiberglass (continuous filament): IARC Group 3 (unclassifiable as to carcinogenicity to humans).
ACUTE/CHRONIC:	NE
REPRODUCTIVE HAZARDS:	NE

12. ECOLOGICAL INFORMATION

ECOTOXICITY:	NE
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13. DISPOSAL CONSIDERATION

PHYSICAL/CHEMICAL PROPERTIES	AFFECTING DISPOSAL:	None
ENVIRONMENTAL TOXICITY DATA:	NE	
WASTE DISPOSAL METHOD:		Dispose of in accordance with applicable federal, state, provincial, and local laws and regulations.

14. TRANSPORT INFORMATION

UN NUMBER:	Not Regulated; Non-Hazardous
UN PROPER SHIPPING NAME:	Not Regulated; Non-Hazardous
HAZARD CLASS (ES):	Not Regulated; Non-Hazardous
PACKING GROUP:	Not Regulated; Non-Hazardous
ENVIRONMENTAL HAZARDS:	NE

15. REGULATORY INFORMATION

INTERNATIONAL REGULATIONS:	
Canadian (DSL/NDSL):	Article – exempt
Australian (ACIS):	Article – exempt
Korea (KECI):	Article – exempt
Japan (ENCS, MITI):	Article – exempt
China (IECSC)	Article - exempt
TSCA (<i>Toxic Substances Control Act</i>):	All materials are listed or exempt from TSCA listing.
CERCLA	NA
(<i>Comprehensive Emergency Response, Compensation, and Liability Act</i>):	
SARA TITLE III (<i>Superfund Amendments and Reauthorization Act</i>):	NA
311/312 HAZARD CATEGORIES:	None

This product contains the following toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 and 40 CFR 372:

<u>CAS #</u>	<u>CHEMICAL NAME</u>	<u>PERCENT BY WEIGHT</u>
7440-50-4	Copper	Varies

16. OTHER INFORMATION

NA = Not Applicable

FILE: 99381-ML Series Laminates-10192015

NE = Not Established

NC = Not Classified

PREPARED BY: Benjamin Leach

Date Prepared: 10/19/2015

REVIEWED BY: Curtis Kempton

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